

Technical Data Sheet



ALCOLOR Function ABS IM LS A WT1111-07

Base Polymer	Acrylonitrile/Butadiene/Styrene/Copolymer
Filler/Additive System	Laser sensitive additive
Colour	white, similar to RAL 9003, similar to RAL 9016
Thermal Stability Colourant	260 °C max.
Light Fastness Colourant	blue woolscale 8
For use in	Acrylonitrile/Butadiene/Styrene/Copolymer
Special Features	laser etchable (dark etching), impact modified, high additive content, free from cadmium, lead and diarylide pigments, high dispersibility, dust-free
Market Segment	Automotive, Machinery, electrical and electronic, Furniture, building and construction, sport and leisure
Application Area	injection moulded parts, extruded parts, compounding

Dosage	9,0 % extrusion 9,0 % injection moulding dependant on wall thickness and required colour intensity dependant on application and operational area
Pre-Drying Conditions	80 °C in a dry air (dessiccant) dryer for 2-4 h 80 °C in an air circulating dryer for 3-6 h max. moisture content <0,12 %
Processing Injection Moulding	melt temperature 220-260 °C mould temperature 50-80 °C
Storage	dry, protected from light not above 30°C tightly sealed